

Work Order ID 64617

Thursday, December 09, 2010 10:31:18 AM



Page 1

Item ID: D206-642-113

Accept



Setup Start



Revision ID:

Item Name: Skidtube LH

Stop



Start Date: 12/9/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 1/14/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: PLDate: 10-12-9

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

100



DOCUMENT CONTROL

0.00

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP206-642-113 CHG001

S 11/06/02

JF for BG 11-5-31

110



Pick Kit

0.00

Packaging

Memo

0.00

Packaging

11/5/31 SD

120



QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

S 11/06/02

FD
LH

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 64617

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Thursday, December 09, 2010 10:31:18 AM

Item ID: D206-642-113

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube LH

Start Date: 12/9/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 1/14/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging		0.00							
Packaging	Memo Identify and pack for shipping as per PPPD206-642-113 Location: _____ PPP Rev: <u>Draft</u>								
140		0.00							
	QC21- Final Inspection - Work Order Release								
QC		0.00							
Quality Control	Memo								

11/6/2010

11/6/2010

MF
11-06-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 64617

Parent Item: D206-642-113

Parent Item Name: Skidtube LH



Start Date: 12/9/2010

Required Date: 1/1-/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10.12.08 PER REV:N DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-41A		Purchased	No			110	Each	420.0000	8	8			
Bolt													

Location	Loc Qty	Loc Code
ST354	420	
112431	1	
114941	119	
115936	100	
116191	200	

AN4-6A		Purchased	No			110	Each	1,238.000	12	12			
Bolt													

Location	Loc Qty	Loc Code
ST356	1238	
112933	96	
113149	17	
115108	125	
115457	500	
115936	200	
116191	300	

AN4C5A		Purchased	No			110	Each	451.0000	1	1			
BOLT													

Location	Loc Qty	Loc Code
ST346	451	
110552	1	
112243	450	

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Page 2

Work Order ID: 64617

Parent Item: D206-642-113

Parent Item Name: Skidtube LH

Start Date: 12/9/2010

Required Date: 1/14/2011

Start Qty: 1.00

Required Qty: 1.00

AN5-7A

Purchased

No

110

Each

138.0000

8

8



Bolt



MI116516

Location

Loc Qty

Loc Code

ST337

138

113149

100

115936

38

AN6-44A

Purchased

No

110

Each

55.0000

2

2



Bolt



MI1177358

Location

Loc Qty

Loc Code

ST344

55

110372

55

AN960C416

NAS1149C0463

Purchased

No

110

Each

29.0000

1

1



washer



MI1177358

Location

Loc Qty

Loc Code

ST346

29

100993

29

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

8.0000

8

8



Washer



MI116583 11/16/31

Location

Loc Qty

Loc Code

ST

6

107715

6

ST335

2

105792

2

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

Thursday, December 09, 2010 10:31:22 AM

Work Order ID: 64617

Parent Item: D206-642-113

Parent Item Name: Skidcube LH



Sta. Date: 12/9/2010

Required Date: 1/14/2011

Start Qty: 1.00

Required Qty: 1.00

AN960JD416 - NAS1149D0463J Purchased No

110 Each 30.0000 24 24



Washer



M117291 SP

Location Loc Qty Loc Code

ST300 24

113288 24

ST356 6

115622 6

AN960JD516 - NAS1149D0563J Purchased No

110 Each 34.0000 8 8



Washer



M117291 SP

Location Loc Qty Loc Code

ST 34

103694 18

107534 12

109287 4

AN960JD616 - NAS1149D0663J Purchased No

110 Each 0.0000 4 4



Washer



M117291 SP

D206-642-151 Manufactured No

110 Each 0.0000 1 1



Replacement Skidtube



64613 P11/10/2

D206-651-041 Manufactured No

110 Each 25.0000 1 1



206A/B GHW



11531 SP

Location Loc Qty Loc Code

FG120 25

43839 6

46160 19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

Thursday, December 09, 2010 10:31:22 AM

Work Order ID: 64617

Parent Item: D206-642-113

Parent Item Name: Skidtube LH

Start Date: 12/9/2010

Required Date: 1/14/2011

Start Qty: 1.00

Required Qty: 1.00

D2652

Manufactured No

110 Each

59.0000

16

16



Bushing



B67756

B68941

Location

Loc Qty

Loc Code

FG

44

31985

44

ST020

15

61645

1

63991

14

D2661-1

Manufactured No

110 Each

6.0000

2

2



Saddle, LH Fwd Aft Out 206



Location

Loc Qty

Loc Code

ST435

6

10472

1

9055

3

9911

2

D2662-1

Manufactured No

110 Each

7.0000

2

2



Saddle, LH In 206



Location

Loc Qty

Loc Code

ST435

7

11110

2

7338

2

7373

3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 64617

Parent Item: D206-642-113

Parent Item Name: Skidule LH

Start Date: 12/9/2010

Required Date: 1/14/2011

Start Qty: 1.00

Required Qty: 1.00

D2712

Manufactured No

110 Each

218.0000

10 10



Set Screw



B65115P

Location

Loc Qty

Loc Code

FG 50

29962 50

ST022 168

61331 168

D2884

Manufactured No

110 Each

44.0000

2



Saddle Spacer



2 SP

Location

Loc Qty

Loc Code

FG 10

29453 10

ST028 34

52302 34

D2885

Manufactured No

110 Each

63.0000

2



Saddle Spacer



2 11531P

Location

Loc Qty

Loc Code

FG 10

29199 10

ST028 53

52303 53

Thursday, December 09, 2010 10:31:22 AM

Shop Packet Print

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W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, December 09, 2010 10:31:22 AM

Work Order ID: 64617

Parent Item: D206-642-113

Parent Item Name: Skid: oe LH

Start Date: 12/9/2010

Required Date: 1/14/2011

Start Qty: 1.00

Required Qty: 1.00

D3413-1

Manufactured No

110 Each

27.0000

1

1



Ring



B669450

Location

Loc Qty

Loc Code

ST420

19

62961

19

ST473

8

51586

1

53446

7

MS21042L3

Purchased No

110 Each

1,213.000

8

8



Nut



M1163408

Location

Loc Qty

Loc Code

ST300

1213

114784

217

115835

996

MS21042L4

Purchased No

110 Each

4,700.000

12

12



Nut



M116823 11/3/318

Location

Loc Qty

Loc Code

ST300

4700

1123143

2

115589

98

115621

1100

116188

3500

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, December 09, 2010 10:31:22 AM

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Work Order ID: 64617

Parent Item: D206-642-113

Parent Item Name: Skidtube LH



Start Date: 12/9/2010

Required Date: 1/14/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L6

Purchased

No

110

Each

126.0000

2

2



Nut



M/17343

11/5/31

Location

Loc Qty

Loc Code

ST300

126

111578

4

114495

1

115300

71

116102

50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

4.2 206A/B LOW GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

Item	Qty -113	Qty -114	Qty -151	Qty -149	Part Number	Description
	X				D206-642-113	SKIDTUBE INSTALLATION, LH
		X			D206-642-114	SKIDTUBE INSTALLATION, RH
	1	1	X		D206-642-151	SKIDTUBE
			1	X	D206-642-149	RUN-ON LANDING WEARPLATE KIT
	1	1			D206-651-041	* 206 GHW ADAPTER ⁽²⁾
1			1		D3804-041	SKIDTUBE ASSEMBLY
2A			6		D2651-1	* PLUG ⁽¹⁾
2B			6		D2651-3	* O-RING ⁽¹⁾
3			1		D2646	* AFT CAP ⁽¹⁾
4			2		MS27039-1-08	* SCREW ⁽¹⁾
5			2		AN960JD10L	* WASHER ⁽¹⁾
6	1				D2661-1	SADDLE, FWD OUT, LH
6		1			D2661-2	SADDLE, FWD OUT, RH
7	1				D2662-1	SADDLE, FWD IN, LH
7		1			D2662-2	SADDLE, FWD IN, RH
8	1				D2661-1	SADDLE, AFT OUT, LH
8		1			D2661-2	SADDLE, AFT OUT, RH
9	1				D2662-1	SADDLE, AFT IN, LH
9		1			D2662-2	SADDLE, AFT IN, RH
10	8	8			AN3-41A	BOLT
11	16	16			D2652	BUSHING
12A	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8			AN960JD10	WASHER
13	4	4			AN5-7A	BOLT
14	4	4			AN5-7A	BOLT
15	8	8			AN960JD516	WASHER
16	12	12			AN4-6A	BOLT
17	24	24			AN960JD416	WASHER
18	12	12			MS21042-4	NUT (OR MS21042L4)
20A				1	D3805-041	FWD WEARPLATE ASSY
21A				1	D3807-1	* GASKET ⁽³⁾
22A				1	D3805-045	AFT WEARPLATE ASSY
23A				1	D3807-5	* GASKET ⁽⁴⁾
26A				7	AN3-37A	BOLT
26B				7	AN960JD10	WASHER
26C				7	MS21042-3	NUT (OR MS21042L3)
26D				14	D3873-1	BUSHING
28	2	2			AN6-44A	BOLT
29A	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4			AN960JD616	WASHER
34	1	1			AN4C5A	BOLT
35	1	1			AN960C416	WASHER
36	1	1			D3413-1	RING
37	10	10			D2712	SET SCREW
38	2	2			D2884	SPACER
39	2	2			D2885	SPACER

- NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3804-041 ASSEMBLY ABOVE
 (2) NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS
 (3) DENOTES THAT PART IS INCLUDED WITH D3805-041 ASSEMBLY ABOVE
 (4) DENOTES THAT PART IS INCLUDED WITH D3805-045 ASSEMBLY ABOVE

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Revision: N
 Date: 09.09.09

